 KALYANI	ENVIRONMENTAL, OCCUPATIONAL HEALTH AND SAFETY MANAGEMENT SYSTEM MANUAL	Doc. No. : EOHSM-0E
		Rev. No. : 00
	ORGANIZATION PROFILE	Date : 02.04.2012
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Incorporated in 1979, the company commenced commercial production in mid 1981.

The plant is located at Koregoan Bhima - 30 Km off Pune on Pune - Aurangabad highway in the state of Maharashtra, India.

The scope of activities of the company encompasses:

1. Manufacture and supply of close tolerance precision press forgings through Hot, Warm and Cold forging technology.
2. Manufacture and supply of machined components

The activities are divided into three divisions... Hot Forging Division, Metal Forms Division and Precision Auto Component Division.

The company has through years of 'in house' research activities achieved marked improvements in Design and Production Technology to specialize in manufacture of a variety of intricate profile forgings ... Connecting rods, Crank shafts, Shifter forks, Under brackets, Valve rocker arms, Rotor claws, Tulips, Shafts, Kidney gears etc. for automobile and two wheeler assemblies.

The die designs are precisely engineered in house to manufacture the Dies and tooling to a high level of quality accuracies for production of intricate precise profile forgings, through the CAD/CAM, D-Form (FEA) facilities, Wire cut EDM and CNC/VMC machines.

The facilities housed in our Precision Auto Components Division consist of CNC/VMC and special purpose machines for machining intricate components including Rear Axle Tube assemblies.

The thermal refining of our products to obtain the properties desired by the clients is achieved through scientifically devised Heat Treatment cycles by employing the Continuous Heat Treatment lines equipped with facilities for oil/polymer/water quenching and tempering. For thermal treatment of the 'Near Net Shape' products, we employ controlled atmosphere furnaces.

A State-Of-Art Phosphating and Bonderising facility is installed to take care of the special processes required to be carried out before cold forging operation.

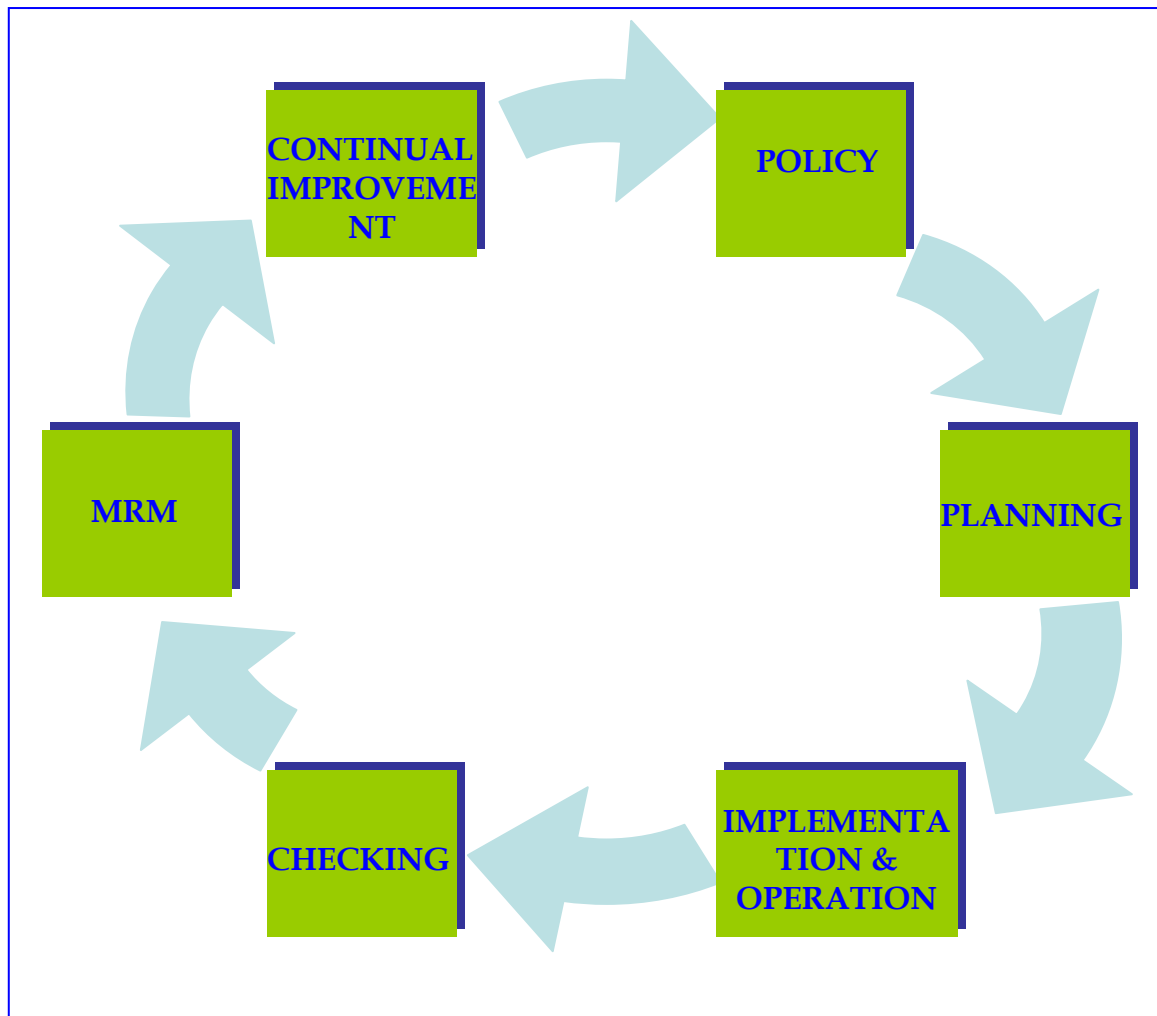
Quality Assurance of our products is ensured through checks as per the devised Quality/Control plans employing Optical Emission Spectrometer, Microscope,

	Prepared By	Reviewed By	Approved By
Signature			
Name	Mr.Kiran Ambike	Mr.K.V.L.N.Murty	Mrs. Rohini G Kalyani
Designation	EOHS MR & VP-QA, Engg	C.E.O	VC & MD
Date	02.04.2012	02.04.2012	02.04.2012



Ultrasonic testing machine, MPI testing facilities, Profile projector, Co-ordinate Measuring Machine etc., along with a well equipped Standards Room.

Having earned a reputation for Quality and reliable services in the Domestic and Global market, the company has now pursues its policy of 'Total Customer Satisfaction'.



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